



# The effect of thiol functional groups on bovine serum albumin/chitosan buccal mucoadhesive patches

Ayça Bal-Öztürk<sup>a,b,c,d</sup>, Gülşah Torkay<sup>a</sup>, Emine Alarçin<sup>e</sup>, Zehra Özbaş<sup>f,\*\*,1</sup>,  
Bengi Özkahraman<sup>g,\*,1</sup>

<sup>a</sup> *Istinye University, Institute of Health Sciences, Department of Stem Cell and Tissue Engineering, 34010, Istanbul, Turkey*

<sup>b</sup> *Istinye University, Faculty of Pharmacy, Department of Analytical Chemistry, 34010, Istanbul, Turkey*

<sup>c</sup> *Istinye University, 3D Bioprinting Design & Prototyping R&D Center, 34010, Istanbul, Turkey*

<sup>d</sup> *Nanotechnology Research and Application Center (SUNUM), Sabancı University, Istanbul, Turkey*

<sup>e</sup> *Marmara University, Faculty of Pharmacy, Department of Pharmaceutical Technology, 34668, Istanbul, Turkey*

<sup>f</sup> *Çankırı Karatekin University, Faculty of Engineering, Chemical Engineering Department, 18100, Çankırı, Turkey*

<sup>g</sup> *Hitit University, Faculty of Engineering, Polymer Materials Engineering Department, 19030, Corum, Turkey*

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## ABSTRACT

In this research, the effect of thiol functional groups on bovine serum albumin (BSA)/chitosan (Chi) based buccal mucoadhesive patch was investigated. Thiolated BSA (BSA-SH) was prepared via 2-mercaptoethanol. FTIR and <sup>1</sup>H NMR results confirmed that BSA-SH was synthesized successfully. The buccal mucoadhesive patches were fabricated by the solvent casting method. Following the structural characterization of BSA/Chi and BSA-SH/Chi buccal patches, the mechanical characterization was performed by tensile tests. The drug release from triamcinolone acetonide (TR) loaded buccal patches was evaluated *in-vitro* in simulated salivary. According to the *ex-vivo* buccal adhesion experiments, the mechanical and mucoadhesion properties of BSA-SH/Chi buccal patch had improved compared to BSA/Chi buccal patch. The total cumulative TR permeated after 12 h was higher for BSA-SH/Chi than BSA/Chi buccal patches. The developed mucoadhesive buccal patches were found to be biocompatible *in vitro*. To conclude, the thiolated BSA-SH/Chi buccal adhesive patch is a promising biomaterial for a satisfied drug delivery, which provides advantages for various oral applications.

## 1. Introduction

In medical healthcare products, attention has focused on naturally occurring biomaterials of carbohydrate (alginate, chitosan, etc.) and protein (BSA, fibroin, arginin, etc.) structure with nontoxic effects, biocompatible and biodegradable [1–4]. For this reason, biomaterials based on natural polymers suggest different functions to biomimic the extracellular matrix (ECM), cell migration and/or proliferation, tissue regeneration, and water content [5,6]. There are a few studies on BSA in biomaterial applications thus, it has attracted increasing attention in recent years [7–9]. BSA is a water-soluble, globular protein that is plenty and economic due to high purification from bovine blood [3,10]. With the chemical modifications and/or copolymerization of BSA, its properties can be improved and its usability in wider areas can be ensured [3,

11–13]. The chemical structure of thiolated BSA, is significant for its ability to interact with the mucosa for a mucoadhesive character. The thiolated polymers with free thiolated groups in their polymer backbone have good mucoadhesive properties because of the forming intradisulphide and interdisulphide bridges with the thiolated agent region of the mucosal layer [14,15]. In addition, the high thiolation amount of the polymer backbone provides enhanced mucoadhesive properties [16].

In this study, natural mucoadhesive polysaccharide Chi was used for its capability of increasing the electrostatic interaction between mucin and buccal patches [17,18]. Chi, a cationic polymer, exists *n*-acetyl *D*-glucosamine and *D*-glucosamine segments that are analogous to glycosaminoglycan of the ECM [19]. Several researchers have demonstrated the availability of Chi combination in buccal films/patches formulation for oral applications. For example, mucoadhesive buccal

\* Corresponding author.

\*\* Corresponding author.

E-mail addresses: [zehraozbas@karatekin.edu.tr](mailto:zehraozbas@karatekin.edu.tr) (Z. Özbaş), [bengiozkahraman@hitit.edu.tr](mailto:bengiozkahraman@hitit.edu.tr) (B. Özkahraman).

<sup>1</sup> Equal contribution.

films based on Chi-hydroxyethyl cellulose were prepared via solvent casting method to be used for treatment of pediatric oral diseases and showed high mucoadhesion behaviour [18]. In addition, Chi-sodium alginate-ethyl cellulose film was developed by solvent-spray drying technique as a buccal drug carrier [20]. There was also an attempt to deliver tenoxicam as a treatment of chronic periodontitis through buccal mucosa by formulating Chi-polyvinyl pyrrolidone buccal films [21]. Another study based on Chi oral mucosa patches was developed by Zheng et al., who prepared triamcinolone acetonide (TR) loaded Chi-Fucoidan patches via chemical crosslinking [22]. TR is an effective topical steroid that is frequently used in patches/film formulations for the treatment of oral cavity problems (ie. aphthous stomatitis, lichen planus, and general inflammatory) [23–26].

To the best of our knowledge, BSA/Chi and BSA-SH/Chi buccal patches were fabricated for the investigation of the thiolated effect on mucoadhesive character for the first time. BSA was thiolated with 2-mercaptoethanol and integrated into the buccal patch formulation to enhance the impact on oral applications. The effect of the thiolation process on the BSA chain was evaluated by structural, mechanical, *ex-vivo* mucoadhesive and *in-vitro* cell culture tests. In addition, *in-vitro* TR release profile was assessed.

## 2. Experimental

### 2.1. Materials

BSA, Chi (low molecular weight), glutaraldehyde (Glu) (25% v/v), TR, 3-[4,5-dimethylthiazol-2-yl]-2,5 diphenyltetrazolium bromide (MTT), dimethyl sulfoxide (DMSO), glycerol, HCl, and NaOH were obtained from Sigma-Aldrich. 2-mercaptoethanol and buffered saline pH 6.8 tablet provided from Merck. Buffered saline pH 7.4 tablet was supplied from Sigma-Aldrich. Dulbecco's modified eagle medium (DMEM), penicillin/streptomycin, and fetal bovine serum (FBS) were bought from Biological Industries, Thermo Fisher Scientific, and PAN-Biotech, respectively.

### 2.2. Synthesis of thiolated BSA polymer (BSA-SH)

The reduced disulfide bond of BSA synthesized by coacervation method according to Martinez et al., protocol [27]. BSA (2.5 g) was dissolved in distilled water (50 mL) at room temperature. Following, pH was adjusted to 8 with 1 M NaOH. For the thiol modification of BSA, 2-mercaptoethanol (60 µL) was added to the reaction medium and kept at 37 °C for 5 h at 100 rpm. Then, pH of the final solution was fixed to 2.5 with HCl (1 M) and the final solution was moved to the dialysis membrane (MWCO: 12–14 kDa). The solution was purified against to HCl solution of pH 3.5 for four days. At the last step, the obtained BSA-SH was lyophilized (Christ Alpha 1–2 LDplus).

### 2.3. Synthesis of BSA/chitosan (BSA/Chi) and thiolated BSA/chitosan (BSA-SH/Chi) buccal patches

The solvent casting method was used for buccal patch synthesis. Briefly, Chi solution (2% w/v) was prepared with acetic acid (1% v/v) at 30 °C overnight. At the same time, aqueous solutions of BSA (5% w/v) and BSA-SH (5% w/v) were separately prepared at room temperature. The solutions of BSA with Chi and BSA-SH with Chi in the ratio of 1:1 (v/v) were stirred at 25 °C in the presence of glycerol (0.4 g). The Glu solution (25 µL) was added to the polymer syrups for the chemical crosslinking [28]. Then, the syrups of polymer (25 mL) were placed in petri dishes (OD:7.5 cm) and left for 2 days at 25 °C to dry. To prepare drug loaded patches, TR was added into the polymer mixtures of BSA/Chi and BSA-SH/Chi, the patches obtained from the syrup containing TR were labeled as BSA/Chi-TR and BSA-SH/Chi-TR, respectively.

### 2.4. Characterization

The chemical structure of the BSA, BSA-SH and patches was confirmed by Fourier transform infrared spectroscopy (ATR-FTIR; Bruker). Proton nuclear magnetic resonance (<sup>1</sup>H NMR; Agilent) spectra were performed in deuterium oxide (D<sub>2</sub>O) as a solution at 25 °C, and a frequency of 500 MHz for BSA and BSA-SH.

### 2.5. Evaluation of swelling and *in vitro* degradation properties of buccal patches

The swelling capacity in the simulated salivary pH 6.8 medium adsorption into the buccal patches was followed by observing the mass changes for 24 h [29]. Dried buccal patches of the known weight ( $W_d$ ) were immersed in a swelling medium (20 mL) at 37 °C in the tube. At the equilibrium time, the patches were weighted ( $W_s$ ) after removing the surface water. The swelling ratio at equilibrium was measured by the following Eq.:

$$\text{Equilibrium Swelling Ratio} = \frac{W_s - W_d}{W_d}$$

The *in-vitro* hydrolytic degradation assay of the fabricated patches was determined in the decreased mass after immersing in the simulated salivary pH 6.8 at 37 °C for set time intervals. Initially, the patches with known weight ( $W_i$ ) were carried out in the medium to place in a shaking water bath. At specific times, the remaining samples were dried at 40 °C and weighed ( $W_f$ ). The remaining weight of the buccal patches (hydrolytic degradation) was determined from the following Eq. [30].

$$\text{Remaining Weight (\%)} = \frac{W_i - W_f}{W_f} \times 100$$

### 2.6. Mechanical test

The mechanical behaviours of buccal patches were performed by a texture analyzer (Stable Micro Systems). BSA/Chi and BSA-SH/Chi buccal patches samples were cut into 10mm x 100 mm (length x width) pieces. Buccal patches were fixed between the clamps of the texture analyzer. The initial grip spacing was set at 50 mm. The test was performed at a crosshead speed of 10 mm/min to its breaking point [31]. Tensile-elongation curves and tensile-strength at rupture of the buccal patches were calculated.

### 2.7. *Ex-vivo* mucoadhesion test

Cow buccal mucosal tissue was used to consider the mucoadhesive behaviours for the developed BSA/Chi and BSA-SH/Chi buccal patches via the TA.XTplus Texture Analyser. For the fixation of buccal mucosa, a mucoadhesive ring was used. Firstly, the fat regions of the mucosa were removed by a scalpel and a buccal tissue of 2 × 2 cm<sup>2</sup> was attached to the mucoadhesive ring and wetted with pH 6.8 solution (simulated salivary fluid). The samples were fixed with cyanoacrylate glue to the movable platform of the instrument. Then, the platform was raised at 0.5 mm/s speed and came intact with the buccal mucosa for 2 min (applied force 0.5 N). To detach the patches from the mucosal surface, the platform was withdrawn at 0.5 mm/s speed from the mucosal surface. Mucoadhesion force ( $F_{max}$ ) was identified as the maximum force enforced to entirely separate the patches from the mucosa and work of mucoadhesion ( $W_{adh}$ ) was determined from the area under the force–distance curve. The test was performed for six patches from each formulation.

### 2.8. Assay of *in-vitro* drug release

The TR release behaviour of BSA/Chi-TR and BSA-SH/Chi-TR patch samples were investigated in a release medium of simulated salivary pH 6.8 (10 mL) at 37 °C in a shaking water bath for 2 days. For the

release studies, the buccal patches were trimmed in  $1 \times 1 \text{ mm}^2$  size. An equivalent volume (3 mL) of fresh buffer solution was exchanged in the experiment at the set time intervals [32]. The obtained calibration curve with a known concentration of TR in pH 6.8 solution was used to convert measured absorbance values into concentration. The indication of the TR absorbance in the aliquots was measured at  $\lambda = 242 \text{ nm}$  by a UV-Vis Spectrophotometer (Shimadzu UV-1800, JAPAN). The cumulative release (%) was quantified as follows,

$$\text{Cumulative release (\%)} = \left[ C_n + \frac{3}{10} \sum C_{n-1} \right] \times 100$$

where  $C_n$  and  $C_{n-1}$  are the drug release amount at set time  $n$  and  $n-1$ , respectively ( $n = 3$ ).

## 2.9. Permeation studies

*Ex-vivo* permeation of TR from BSA/Chi and BSA-SH/Chi buccal patches were investigated across cow buccal mucosa using previously described method with slight modifications [33]. Permeation studies conducted at  $37^\circ \text{C}$  using Franz diffusion cells, with a diffusion area of  $3.24 \text{ cm}^2$ . The receptor compartment was filled with 25 mL of PBS pH 7.4, bovine buccal mucosa was mounted between the donor and receptor compartments, 5 mL of PBS pH 6.8 was then added to donor compartment, and allowed for 30 min to equilibrate. TR loaded buccal patches were placed onto mucosa, immediately after equilibration time. The receptor compartment was stirred by a magnetic stirrer at 50 rpm. At predetermined time intervals, 3 mL PBS solution was withdrawn from receptor compartment, and replaced with fresh PBS (pH 6.8) to maintain sink condition. The amount of TR in these samples was determined after centrifugation using UV spectrophotometer. Results are reported as amount of drug permeated per unit area ( $\mu\text{g}/\text{cm}^2$ ) as a function of time. The steady-state mass flux ( $J_{ss}$ ) was calculated as the slope of the cumulative mass-time plotted curve (linear fraction) [34].

## 2.10. Cell culture

In cell culture studies, NIH/3T3 cell line DMEM consisting of 10% (v/v) FBS and 1% (v/v) penicillin/streptomycin was used as culture media.

## 2.11. In-vitro cytotoxicity studies

The cytotoxicity of BSA/Chi and BSA-SH/Chi buccal patches was assessed in this work using an indirect MTT colorimetric assay on NIH/3T3 cell lines [1,31,35,36]. Firstly, the patches were sterilized under UV light. Then, the sterilized films were incubated in culture media for 24 h at  $37^\circ \text{C}$  in a 5%  $\text{CO}_2$  humidified incubator at an extraction rate of 1 mL per  $1 \times 1 \text{ cm}$  patch. Before use, the culture medium containing the sample extracts was diluted with the equivalent quantity of fresh media and filtered using a syringe-filter having a pore diameter of  $0.22 \mu\text{m}$ . The cells were seeded at a density of  $5 \times 10^3$  cells in 96-well plates. Cultured cells were maintained in a humidified 5%  $\text{CO}_2$  incubator at  $37^\circ \text{C}$  overnight. Then, the medium was removed, and the sample extracts were pipetted into the wells. Fresh medium was used as a control. After 24 h incubation at  $37^\circ \text{C}$  in a humidified 5%  $\text{CO}_2$  incubator, 10  $\mu\text{L}$  of MTT solution (5 mg/mL in PBS) was added to each well and incubated for another 4 h. Thereafter, the media was removed and replaced with 100  $\mu\text{L}$  of DMSO in each well to dissolve the formazan crystals. After 20 min of a final incubation, absorbance at 570 nm was measured using a microplate reader (BMG LABTECH SPECTROstar® Nano).

## 2.12. Statistical analysis

Statistical analyses were figured out and given as mean  $\pm$  standard deviation (SD) by GraphPad Prism Software (V.8.1.0, San Diego, USA).

An Unpaired one-tailed *t*-test was used for comparison of between-group data. Differences were examined as statistically significant for  $P$ -value  $< 0.05$ .

## 3. Results and discussion

### 3.1. Characterization of BSA-SH and buccal patches

FTIR-ATR spectrum of BSA, BSA-SH, TR-unloaded and -loaded patches was given in Fig. 1-a-c-d. The main bands of BSA were observed in the FTIR spectrum at  $1643 \text{ cm}^{-1}$  (amide I),  $1520 \text{ cm}^{-1}$  (amide II) and  $1391 \text{ cm}^{-1}$  (amide III). Also, the band observed at  $1448 \text{ cm}^{-1}$  belongs to the carboxylic group [37]. Since the band of sulfhydryl groups is weak, any new bands were found in the FTIR spectrum of BSA-SH. The amide bands of BSA were also seen in the spectrum of BSA-SH [27]. In the spectrum of BSA/Chi, the bands of BSA have shifted from  $1643 \text{ cm}^{-1}$  to  $1649 \text{ cm}^{-1}$  (C=O stretching vibration), and from  $1520 \text{ cm}^{-1}$  to  $1540 \text{ cm}^{-1}$  (N-H stretching vibration) due to the electrostatic interaction between cationic CS and anionic BSA (Fig. 1-c) [38,39]. Also, after crosslinking with Glu, a new band at  $1037 \text{ cm}^{-1}$  was observed because of the COH stretching vibration [40]. Similarly, in the spectrum of BSA-SH/Chi, the bands of BSA-SH has shifted from  $1645 \text{ cm}^{-1}$  to  $1647 \text{ cm}^{-1}$  (C=O stretching vibration), and from  $1530 \text{ cm}^{-1}$  to  $1536 \text{ cm}^{-1}$  (N-H stretching vibration) due to the electrostatic interaction, and, the new band after crosslinking with Glu was detected at  $1033 \text{ cm}^{-1}$ . In the spectrum of TR loaded BSA/Chi and BSA-SH/Chi, the absence of new peaks indicated that there is no chemical interaction between the drug and polymer [41,42]. Fig. 1 exhibited the  $^1\text{H}$  NMR spectra of native BSA (Fig. 1-b) and modified BSA-SH (Fig. 1-d) after the thiolated reaction. The comparison of the  $^1\text{H}$  NMR spectrum of BSA synthesized with 2-mercaptoethanol supported the proposed structures. For BSA-SH, peaks were shown at 3.80, 2.80 and 2.65 ppm, which was probably due to the protons of thioether from 2-mercaptoethanol [43].

### 3.2. Evaluation of swelling and degradation tests

An important factor of ideal patches have capable to swell because contact with oral mucosa occurred to gather moisture and then the patches relatively swelled and got a mucous layer [4]. In addition, favorable swelling behaviour is crucial for uniform drug release and impressive mucoadhesive properties [44]. The swelling characteristic of buccal patches was evaluated in simulated salivary medium at  $37^\circ \text{C}$  and the data illustrated in Fig. 2-a for BSA/Chi and BSA-SH/Chi buccal patches. As shown in Fig. 2-a, the equilibrium swelling ratio of BSA-SH/Chi buccal patch ( $8.59 \pm 1.7 \text{ g/g}$ ) was 1.4 times higher than that of BSA/Chi buccal patch ( $6.12 \pm 1.1 \text{ g/g}$ ). This swelling performance of BSA-SH/Chi was due to the added sulfhydryl groups (-SH) in BSA chain [45].

The *in-vitro* hydrolytic degradability of the patches was carried out in the simulated salivary pH 6.8, and their degradability properties were monitored for 14 days. The results were given in Fig. 2-b. Based on these results, BSA-SH/Chi buccal patch displayed a slight degradation profile compared to BSA/Chi buccal patch. This might be explained the content sulfhydryl groups in BSA-SH/Chi buccal patch which water molecules more easily diffuse into polymeric matrix [46]. At the end of 2<sup>nd</sup> week, weight remaining percentage of BSA/Chi and BSA-SH/Chi buccal patches were found to be  $\sim 65\%$  and  $\sim 45\%$ , respectively.

### 3.3. Mechanical and mucoadhesion behaviours of buccal patches

Buccal patches should have mechanical features that enable simply handling and fixing on the buccal mucosa. Notably, their mechanical behaviours have moderate strength potential and certain flexibility to support interaction with the mucosa [47]. This work aimed to fabricate thiolated BSA/Chi patch with enhanced mucoadhesion, mechanical, and controlled release behaviours for the buccal applications. Tensile tests

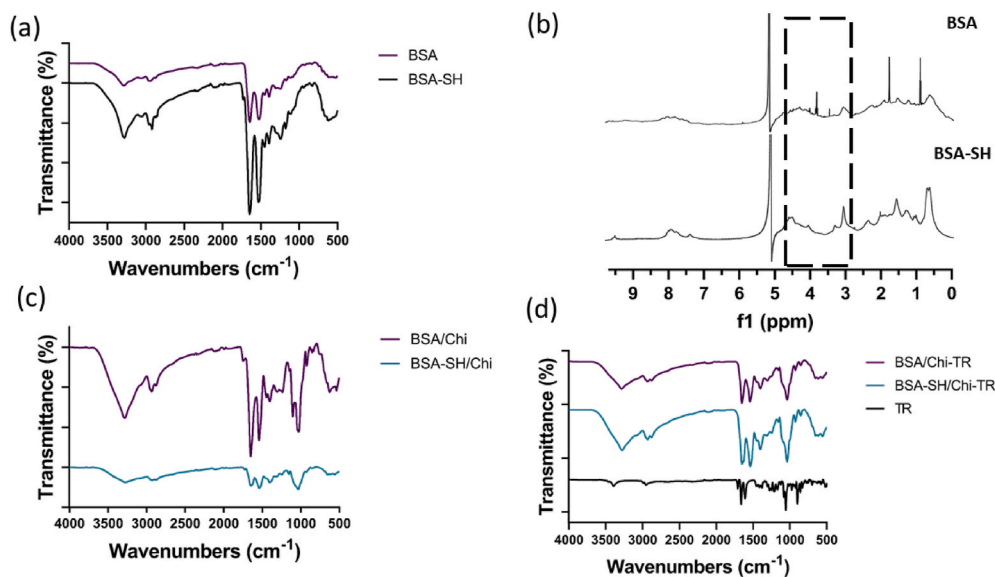


Fig. 1. FTIR (a), and  $^1\text{H}$  NMR (b) spectra of BSA and BSA-SH. FTIR spectra of BSA/Chi and BSA-SH/Chi (c) buccal patches, and TR, BSA/Chi-TR and BSA-SH/Chi-TR (d) buccal patches.

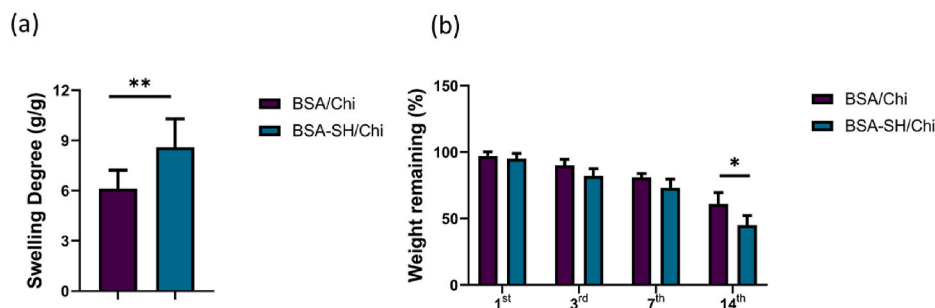


Fig. 2. Water absorption capacity of BSA/Chi and BSA-SH/Chi buccal patches for 24 h (a), and weight remaining (%) of BSA/Chi and BSA-SH/Chi buccal patches after 1st, 3rd, 7th and 14th days (b). Data are given as means  $\pm$  SD,  $n = 3$ . (\*\*:  $p < 0.01$ , \*:  $p < 0.05$ , ns:  $p > 0.05$ ).

were carried out to designate the effect of thiol units on the BSA backbone on the strength of adhesion. The results are given in Fig. 3-a-b. A highly significant increase in tensile strength was observed BSA-SH/Chi patch ( $31.36 \pm 5.74$  MPa) compared to non-thiolated BSA-SH/Chi patch ( $16.15 \pm 3.49$  MPa).

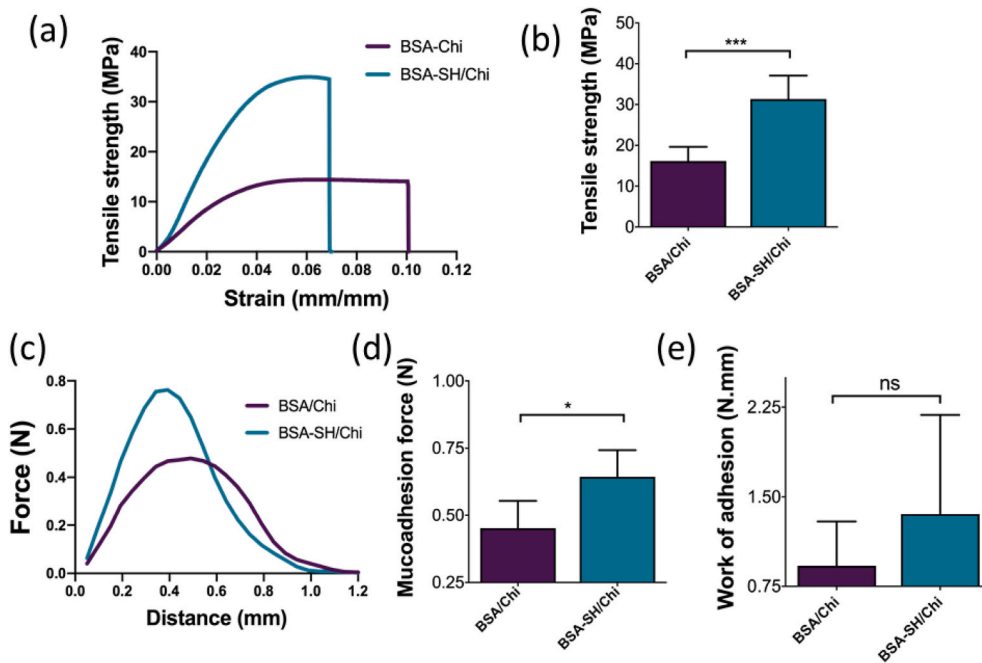
Mucoadhesion is defined as the binding potential of the material to the biological tissue [48]. Mucoadhesion is a crucial indicator to evaluate the performance of mucoadhesive buccal patches. In this study, the *ex vivo* mucoadhesion behaviours of BSA/Chi and BSA-SH/Chi patches were performed on cow buccal mucosa. The patches were brought into contact with buccal mucosa and the force and work needed to separate the surfaces were measured. According to the results given in Fig. 3-c-e, immobilization of SH groups on BSA backbone showed that mucoadhesion strength of BSA-SH/Chi buccal patch was half-fold higher ( $0.64 \pm 0.099$  N) compared to BSA/Chi buccal patch ( $0.45 \pm 0.10$  N). This observation could be attributed to the fact that thiolated-BSA polymer in the gel formulation forms physical and chemical interactions with the cysteine domains of mucin proteins (namely disulfide bonds) on the buccal mucosa [49,50]. In addition, according to the *ex vivo* mucoadhesion studies, BSA-SH/Chi showed a higher work of adhesion ( $1.36 \pm 0.83$  N mm) compared with BSA/Chi. ( $0.92 \pm 0.37$  N mm) (Fig. 3-e). Consequently, thiol groups on BSA backbone led to the high mucoadhesive potential in BSA-SH/Chi patch.

### 3.4. Evaluation of *in-vitro* drug release

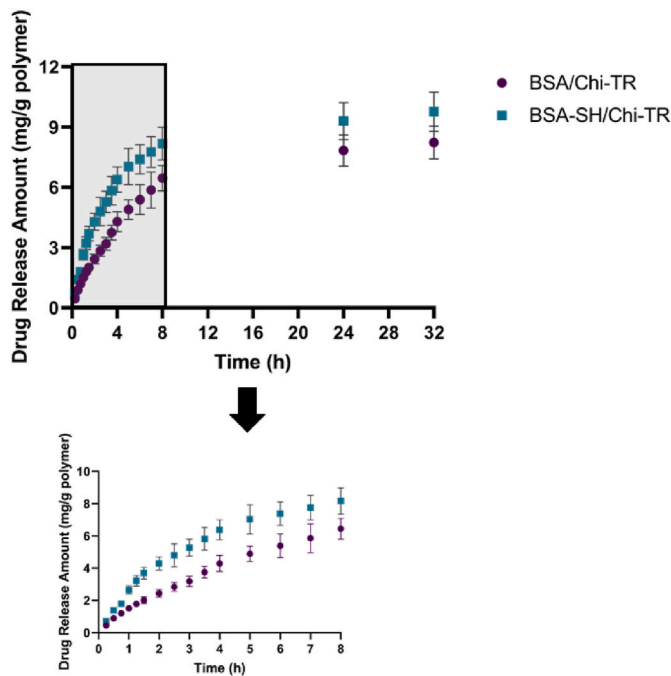
The TR release behaviour of BSA/Chi and BSA-SH/Chi patches was found by UV at 242 nm, and the cumulative release (%) amount from these patch formulations versus time was illustrated in Fig. 4. As shown, the releases were increased with time and reached an equilibrium in 24 h. The released amounts were 8.15 mg/g and 9.77 mg/g for BSA/Chi and BSA-SH/Chi, respectively. The higher release value of BSA-SH/Chi patch compared to BSA/Chi polymer was due to the higher swelling amount of BSA-SH/Chi patch [22,23]. In addition, the release mechanism was investigated by applying the drug release data to zero order, first order, Higuchi, and Korsmeyer-Peppas models. The equations, plots, kinetic parameters, and regression coefficients ( $R^2$ ) were given in Table 1. The release data was fitted most to Korsmeyer-Peppas model, and the diffusion exponent ( $n$ ) was between 0.45 and 0.89 for both patches which refer to the non-Fickian diffusion of TR molecules through the swollen patches [25].

### 3.5. Evaluation of *ex-vivo* permeation

The permeation profiles of TR from BSA/Chi and BSA-SH/Chi buccal patches across cow buccal mucosa were demonstrated in Fig. 5. Data were reported as amount of drug permeated per unit area ( $\mu\text{g}/\text{cm}^2$ ) as a function of time. Lipophilic substances such as TR could result in relatively low permeability due to high tissue retention [51]. However, positively charged Chi could enhance penetration in the presence of



**Fig. 3.** Mechanical and mucoadhesion properties of BSA/Chi and BSA-SH/Chi buccal patches: (a) Tensile-strain curves, (b) tensile strength, (c) mucoadhesion curves, (d) mucoadhesion force and (e) work of adhesion. Represented data are means  $\pm$  standard deviation of at least three experiments (\*\*\*:  $p < 0.001$ , \*:  $p < 0.05$ , ns:  $p > 0.05$ ).



**Fig. 4.** *In-vitro* cumulative drug release profile of TR from BSA/Chi-TR and BSA-SH/Chi-TR buccal patches in pH 6.8 at 37 °C. Results are presented as means  $\pm$  SD,  $n = 3$ .

mono or stratified epithelia, with or without tight junctions [52]. Herein, the total cumulative TR permeated after 12 h was  $62.32 \pm 9.87 \mu\text{g}/\text{cm}^2$  and  $76.43 \pm 10.45 \mu\text{g}/\text{cm}^2$  for BSA/Chi and BSA-SH/Chi buccal patches, respectively. In addition, the fluxes of TR were found to be  $6.28 \pm 1.32 \mu\text{g cm}^{-2} \text{h}^{-1}$  and  $7.31 \pm 1.4 \mu\text{g cm}^{-2} \text{h}^{-1}$  for BSA/Chi and BSA-SH/Chi buccal patches, respectively. TR permeation from BSA/Chi buccal patches was found to be lower compared to BSA-SH/Chi buccal patches. This could be attributed to relatively slower hydration profile of

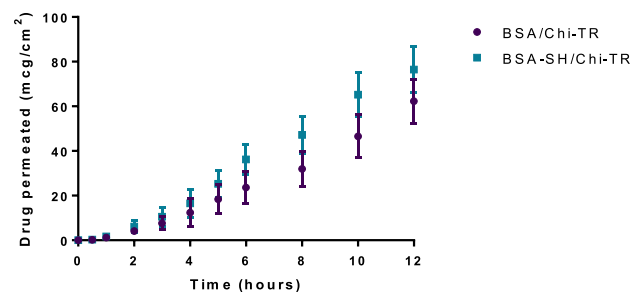
**Table 1**

The defined models and parameters of BSA/Chi-TR and BSA-SH/Chi-TR patches.

Patches	Zero order <sup>a</sup>	First order <sup>a</sup>	Higuchi <sup>a</sup>	Korsmeyer-Peppas <sup>a</sup>
	$q_t = q_0 + k_{0,t}$	$\ln q_t = \ln q_0 - k_{1,t}$	$q_t = k_H \cdot \sqrt{t}$	$q_t/q_\infty = k_{KP} \cdot t^n$
	Plot: $q_t$ vs $t$	Plot: $\ln q_t$ vs $t$	Plot: $\ln q_t$ vs $t^{1/2}$	Plot <sup>b</sup> : $\ln q_t/q_\infty$ vs $\ln t$
BSA/Chi-TR	$k_0$ : 0.3295 $R^2$ : 0.7271	$k_1$ : 0.0939 $R^2$ : 0.4644	$k_H$ : 0.685 $R^2$ : 0.9284	$n$ : 0.766 $k_{KP}$ : 0.547 $R^2$ : 0.9960
BSA-SH/Chi-TR	$k_0$ : 0.3609 $R^2$ : 0.6098	$k_1$ : 0.0773 $R^2$ : 0.3744	$k_H$ : 0.827 $R^2$ : 0.8614	$n$ : 0.799 $k_{KP}$ : 0.344 $R^2$ : 0.9813

<sup>a</sup>  $q_t$ : drug release amount at time  $t$ ;  $q_0$ : initial drug amount in solution (generally zero);  $k_0$ ,  $k_1$ ,  $k_H$ , and  $k_{KP}$ : release constants for zero order, first order, Higuchi and Korsmeyer–Peppas models, respectively;  $q_t/q_\infty$ : fractional drug release at time  $t$ ;  $n$ : exponent.

<sup>b</sup> 60% of the release data was applied.



**Fig. 5.** *Ex vivo* drug permeation profile of TR from BSA/Chi-TR and BSA-SH/Chi-TR buccal patches across buccal mucosa. Results are presented as means  $\pm$  SD,  $n = 3$ .

BSA/Chi buccal patches. Accordingly, the obtained data demonstrated a favorable correlation with *in vitro* release data, which has a direct effect on available drug amount at absorption site.

### 3.6. Evaluation of *in-vitro* cytotoxicity test

Another important attention is the cytotoxicity of the mucoadhesive preparations. Normally, a mucoadhesive system should be non-cytotoxic [53]. In this study, the MTT assay, a rapid colorimetric and quantitative method was used for *in vitro* cytotoxicity studies. The MTT analysis of BSA/Chi, BSA/Chi-TR, BSA-SH/Chi and BSA-SH/Chi-TR patches was performed on the NIH/3T3 cell lines. The results given in Fig. 6 show the cell viability after 24 h treatment with patches extractions. The resultant thiolated patch, BSA-SH/Chi, was found to be not cytotoxic ( $105.2 \pm 12.66\%$  cell viability). Moreover, no visible sign of toxicity was observed with the NIH/3T3 cells after the incubation with BSA-SH/Chi-TR extraction ( $83 \pm 1.81$  cell viability). This means the BSA-SH/Chi and TR loaded form (BSA-SH/Chi-TR) appears to be a safe candidate for mucoadhesive applications.

## 4. Conclusions

In this research, BSA-Chi and BSA-SH/Chi buccal patches provide comparable mechanical properties, drug release and mucoadhesive performance with each other due to the presence of -SH groups in BSA.

According to our results;

- The FTIR and  $^1\text{H}$  NMR analysis confirmed that the thiolation reaction of BSA via 2-mercaptoethanol have done successfully.
- In swelling studies of the buccal patches, the presence of -SH groups in BSA-SH/Chi buccal patch played significant role in improving swelling capacity performance.
- The tensile strength of BSA-SH/Chi ( $31.36 \pm 5.74$  MPa) was approximately twice that of the BSA/Chi ( $16.15 \pm 3.49$  MPa) patch.
- The *ex vivo* mucoadhesion studies revealed that BSA-SH/Chi showed a higher work of adhesion ( $1.36 \pm 0.83$  N mm) compared with BSA/Chi ( $0.92 \pm 0.37$  N mm).
- The TR release amounts were found to be 8.15 mg/g and 9.77 mg/g for BSA/Chi and BSA-SH/Chi, respectively.
- The total cumulative TR permeated after 12 h was found to be  $62.32 \pm 9.87$   $\mu\text{g}/\text{cm}^2$  and  $76.43 \pm 10.45$   $\mu\text{g}/\text{cm}^2$  for BSA/Chi and BSA-SH/Chi buccal patches, respectively.
- Drug unloaded and loaded BSA/Chi and BSA-SH/Chi buccal patches have no toxic effect on NIH/3T3 cells confirmed by cytocompatibility.

To conclude, the developed BSA-SH/Chi buccal patch could be used as a drug carrier for oral drug delivery, and this biomaterial would be an advantage associated with various applications such as the treatment of oral disease and dental surgery disorders.

### Data availability statement

Data available on request from the authors.

### Author statement

Ayça Bal Öztürk: Conceptualization, Methodology, Investigation, Resources, Formal analysis, Writing - original draft, Writing - review & editing. Gülşah Torkay: Methodology, Formal analysis. Emine Alarçin: Methodology, Investigation, Resources, Formal analysis, Writing - original draft, Zehra Özbaş: Conceptualization, Methodology, Investigation, Resources, Formal analysis, Writing - original draft, Writing - review & editing. Bengi Özkahraman: Conceptualization, Methodology, Investigation, Resources, Formal analysis, Writing - original draft, Writing - review & editing.

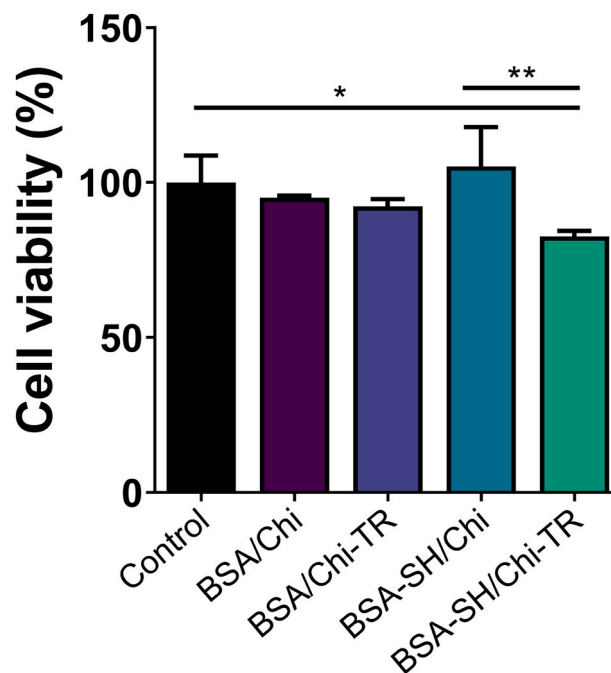


Fig. 6. Cell viability results of BSA/Chi, BSA-SH/Chi and TR-loaded buccal patches were determined by MTT assay. Data are presented as means  $\pm$  SD,  $n = 5$ . (\*\*:  $p < 0.01$ , \*:  $p < 0.05$ , ns:  $p > 0.05$ ).

### Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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